

# Le attività di progettazione e sviluppo dei prodotti aeronautici



Polo Tecnico «Fermi-Gadda» - Aula Magna 07 Febbraio 2017

www.tecnam.com

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## **TECNAM** Overview

Tecnam



- Founded in 1948 in the South of Italy Naples, by Pascale Brothers.
- Became a leading producer of General Aviation at this time as Partenavia.
- Producer of parts for other important Manufacturers:
  - Alenia (Horizontal tail for the ATR aircraft family)
  - Aer Macchi (Vertical tail of M346 Military Trainer)
  - Boeing (Fuselage panel for B717 Commercial Aircraft)
  - Augusta (Fuselage Structural Parts)



### What **TECNAM** Do Today

- One of the most innovative company in General Aviation in the last decade;
- In the last years TECNAM have delivered more than 200 aircraft per year, becoming one of the most important GA's OEM according to GAMA;
- TECNAM have 250 employees and our production capability is to produce 1 ½ single engine two seater aircraft per day, 1 twin engine per week and 1 single engine four seater every two weeks.
- More than 33's models along AUL LSA CS/VLA CS/23//FAR23's categories.







TECNAM Headquarter in Capua - Italy



Casoria Facility in Naples - Italy



Sebring Facility in Florida - US



Shenyang Facility in China by LUSY





"MORE THAN 65 DEALERS & MORE THAN 125 SERVICE CENTER WORLDWIDE"

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### Wide Selection of machines and special tools

- Precision structural fabrication
- Metal sheet forming
- Thermal treatment facilities for light alloys
- Numerical control machining
- Metal welding
- Water cutting
- ABS forming





TECNAMI CAPABILITI







## **TECNAM Airplanes:**

- Recognized as the First Choice
  for many Flight Training
  Organizations (FTO);
- All family of aircraft have the widest range of choice for any Flight School, Private Owner, Surveillance and Regional Airlines.
  - 11% 20% 69%

- More than 33's models along AUL LSA CS/VLA CS/23//FAR23's categories;
- All our fleet is capable of using Mogas (Automobile Fuel) and Avgas.
- TECNAM is the only company offering the most affordable fleet in terms of acquisition price and operational cost in the sector.

### Market Share

- Fligh Training Organization
- Special Mission
- Private





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<u>P92JS</u> CS-VLA EASA.A.412



P2002JF CS-VLA EASA.A.006



<u>P2006T</u> CS-23 EASA.A.185





**Competitive Advantages:** The CERTIFIED family of aircraft have the widest range of choice for any Flight School, Private Owner and Regional Airlines. All this family is capable of using Mogas (Automobile Fuel) and Avgas.



### P2010 – Certification Programme – First Phase



#### Design Start - 2010

- Preliminary Design
- Resources Allocation



#### **Application to EASA**

- Requirement definitions
- First prototype building start (configuration enough mature)



#### First Flight SN 001

- Flight Conditions Achievement (reduced envelope)
- Permit to Fly Achievement



#### First TCB Meeting

#### 18-20/07/2013

- TECNAM/EASA Team presentation
- First Prototype Exposition



#### P2010 – Certification Programme – Second Phase





#### P2010 – Certification Programme - Panel Involvement Overview





- JAR-VLA certified
- Single engine
- High Wing
- Fixed Gear
- Analogue cockpit
- Fully Metal
- 17 Lt/Hr
- Automobile Fuel (Mogas) and AVGAS
- Superior performance and flight characteristics
- Low stall speed
- Stable and responsive
- Ideal for flight schools
- High level of comfort that makes it ideal for long routes
- Excellent visibility





TECNAM P92



- Single engine
- Low Wing
- Fixed Gear
- Fully Metal
- 17 Lt/Hr
- Analogue cockpit and Glass
- Automobile Fuel (Mogas) and AVGAS
- Superior performance and flight characteristics
- Low stall speed
- Stable and responsive
- High level of comfort that makes it ideal for long routes
- Excellent visibility
- Sliding canopy can be opened in flight Exciting, yet easy to fly
- EASA CS-VLA certified
- Ideal for flight schools





**TECNAM P2002 JF/** 









- CS-VLA certified
- Single engine
- High Wing
- Fix Gear
- A carbon fiber fuselage and vertical stabilizer
- Metal Wing and metal stabilator
- Analogue cockpit and Glass
- 17 Lt/Hr
- Automobile Fuel (Mogas) and AVGAS
- Superior performance and flight characteristics
- Stable and responsive
- High level of comfort that makes it ideal for long routes
- Increased cabin size
- Larger doors
- A semi-tapered metal wing
- As with all of the other Tecnam single engine aircraft, it has excellent visibility and an exceptionally quiet cabin.







- Single engine
- High Wing
- Fix Gear
- Four Seats
- Three Doors
- A carbon fiber fuselage and vertical stabilizer
- Metal Wing and metal stabilator
- Analog cockpit and Glass
- Automobile Fuel (Mogas) and AVGAS
- Superior performance and flight characteristics
- Stable and responsive
- High level of comfort that makes it ideal for long routes
- Increased cabin size
- Larger doors
- A semi-tapered metal wing
- As with all of the other Tecnam single engine aircraft, it has excellent visibility and an exceptionally quiet cabin.
- EASA CS-23 and FAA FAR-23





TECNAM P2010



- CS-23 certified
- Twin engine
- High Wing
- Retractable Gear
- Analog or Glass cockpit
- Fully Metal
- 17 Lt/Hr per engine
- Four seats
- Superior performance and flight characteristics
- Stable and responsive
- Great Visibility
- High level of comfort that makes it ideal for long routes
- Width cabin size
- The best choice for Flight School





TECNAM P20061



## "Special Mission Platform"

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### TECNAM SMP

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"OUR MMA AND MRI AIRCRAFTS OFFER KEY SOLUTIONS FOR SPECIFIC NEEDS"



- Models: TECNAM SMP
- Competitive Advantages: The TECNAM SMP provide solutions for governments, agencies and specialized organizations worldwide by modifying The P2006T aircraft to suit the needs of customers for different mission requirements including surveillance and monitoring and communication Platforms.
- Website: <u>www.tecnam.com</u>

#### TECNAM MRI



- Models: TECNAM MRI
- **Partner:** INDRA Tecnam Aviation from Spain

TECNAM P2006T - SPECIAL MISSIO

- **Competitive Advantages:** The TECNAM MRI developed by INDRA, provide the best solution available on the market. The TECNAM MRI affords significant opportunities for clients seeking more efficient and effective maritime security and costal patrol missions.
  - Website: <u>www.tecnammri.com</u>



### **TECNAM Research & Development**





**NASA** has selected the **Tecnam P2006T** twin as the airframe on which it will evaluate the potential of **LEAPtech** (Leading Edge Asynchronous Technology), with the aim of developing safer, more energy efficient, lower operating cost and greener general aviation aircraft.





CIRA

Centro Italiano Ricerche Aerospaziali

CIRA has selected the Tecnam P92 to develop a P92 UNMANNED.





**TECNAM** is the only company who has a complete aircraft certified by EASA. In order to allow disable pilots to get their license in GA. This certification was supported by a recognize entity from UK called **Aerobility**.



**Tecnam** is actively evaluating the potential of developing and producing a two-seater, single turbofan engine powered aircraft **TECNAM PJET Concept**.

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## **TECNAM Research & Development**

State of the Art Software for Analysis and Design

Autocad ©		
CATIA©		
MSC/Patran <sup>©</sup>		
MSC/Nastran <sup>©</sup>		
<b>FLUENT</b> ©		
In-house developed sof	tware for	

Stress analysis, Flight Testing, Performance analysis, Ground Vibration Testing, Aeroelastic Analysis





## CS-23/FAR- 23

TECNAM P2012 TRAVELLER



#### *"INNOVATIVE, STYLISH, EFFICIENT & AFFORDABLE"*

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## TECNAM P2012 TRAVELLER



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Wing Span	14m		
Wing Area	25,4m <sup>2</sup>		
Lenght	11,8m		
Height	4,4m		
Cabin max width	1 <i>,</i> 48m		
Cabin max height	1,35m		
Weights and Loading			

**General Dimensions** 

weights and Loading		
MTOW	3600kg	
CG travel	18-31%MAC	
Wing Loading	136kg/m <sup>2</sup>	
Power Loading	4,9kg/hp	

P2012 is an all-metal high wing, twin-engine, unpressurized aircraft with fixed tricycle landing gear. The aircraft can accommodate up to eleven persons including a minimum crew of one. Suitable allowance for luggage and optional equipment is also provided. Seats removal and the large rear door allow a quick and roomy cargo configuration. The P2012 Traveller will be certified to the requirements of EASA including day, night, VFR and IFR.



P2012 fuselage is composed by aluminium formed sheet metal frames, beams, stringers and panels coupled by solid rivets or, where necessary, by bolts. Some major items, as undercarriage beams, wing and tail surface attachments, are machined.

P2012 Cabin can accommodate up to eleven occupants including a minimum crew of one.

Suitable allowance for luggage and optional equipment is also provided.

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## TECNAM P2012 TRAVELLER



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**TEO-540-C1A** engine is a direct-drive six-cylinder, horizontally opposed, turbocharged, air-cooled engine. It features electronic fuel injection, electronic ignition, down exhaust, and induction air coolers. As equipment, this engine has an automotive type starter, a 28V alternator (130A) and a propeller governor.

The engine is in process of certification under FAA, then it will be validated under EASA certification specifications.

Rated Max. Cont. HP/RPM	350/2500	
Performance Cruise (75% Rated)	262/2400	
Economy Cruise (65% rated)	210/2200	
Fuel Consumption, Cruise (lb/hr)	125 (75% Rated Power) 95 (65% Rated Power)	
Propeller Drive Ratio	1:1	
Propeller Shaft Rotation	Clockwise	
Bore (in)	5.125	
Stroke (in)	4375	
Displacement (in <sup>3</sup> )	541.5	
Compression Ratio	7.3:1	
Fuel, Aviation Grade, Minimum Octane	100 or 100LL	
Fuel Injector, EEC	Electronic	
Ignition	Electronic - Variable	

## P2012 Overview – Engine Installation

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Each engine in installed on its semi-wing by means of an engine mount and it is integrated to the wing structure by means of a fiberglass nacelle.



## P2012 Overview – Electronic Engine Control System

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The **EECS** (Electronic Engine Control System) is an electronic, microprocessor controlled system that continuously monitors and adjusts ignition timing, fuel injection timing, and fuel mixture based on operating conditions. The EECS eliminates the need for magnetos and manual fuel/air mixture. The EECS connects engine hardware with electronic controls to replace mechanical control systems and enables single lever engine control.

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## P2012 Overview – Propellers

TECNAM P2012 TRAVE

## • MTV-9-B-C-F/CF210-58a

- Three blades, variable pitch, constant speed
- Laminated wood composite structure, epoxy-fiber glass cover, with leading edge and erosion protection
- MT-Propeller Synchrophaser System
  - Synchronizes the RPM of the left and right engine so to eliminate engine beats and minimize sound and vibration in the aircraft.





FECNAM P2012 TRAVELLER-COCKPIT

The integrated avionics system incorporates three displays; the pilot's primary flight display (PFD), the multi-function display (MFD) and the co-pilot's PFD. The system includes a single audio system control panel and a separate autopilot controller. Garmin G1000 NXi\* system provides the following communication/navigation/ surveillance (CNS) functions: Dual VHF NAV/Glideslope/Localizer receivers, dual VHF com transceivers, dual WAAS GPS receivers and Mode S transponder.

#### DESCRIPTION TOP CABIN DESCRIPTION DESCRIPTION nr LH ECU Switches 7 Anti-ice fluid Q.ty Indicator (TKS System) 1 A/P mode controller Garmin GMC 710 15 Engine LH Starter 8 Annunciator Panel 2 Garmin GDU 1050 PFD1 (10") 16 Anti-Ice switches 9 Digital Audio Panel Garmin GMA350c 3 Mid Continent MD 302 back up EFIS **External Lighting switches** 10 (optional) GCU 477 FMS 18 Engine RH Starter Garmin GDU 1250 MFD (12") 11 Trim position Indicators 19 Internal Lighting switches Garmin GDU 1050 (10") 20 RH ECU Switches 6 ELT remote switch 21 Fuel Selectors 22 Storage pockets

The KN-63 DME information is integrated within the display and offers Nav1/Nav2 switching. Crew alerts are displayed on the PFD. The automatic flight control system (AFCS) incorporates a GFC-700 three-axis autopilot with pitch trim.

#### \*confidential data





## **R&D** Aerodynamic Analysis

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The Application was made only when the design of the aircraft has reached an high level of detail, being the development phase almost closed.



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## **R&D** Aerodynamic Analysis







Wind Tunnel Tests were performed on a scale model of the aircraft, which confirmed and valdiated the CFD and preliuminary aerodynamic analysis.



## R&D F.E.M. Analysis

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During the design phase, linear and nonlinear F.E. analysis were performed on several structural parts of the aircraft, so to confirm and/or optimize the preliminary design.

**Metallic wing Box FE model** 

**MLG box FE model** 



**Engine Mount FE model** 





During the Development Phase, on the fuselage and wing structure were performed several static tests up to the Limit and Ultimate Load, in accordance with the relative paragraphs of CS-23.

